

FLOW SAFE EQUIPMENT CC

FLANGE DRILLING TABLE

Flange Size ins - mm	BS 10 Table D			BS 10 Table E			BS 10 Table F			ANSI 150#				ANSI 300#				ANSI 600#				BS 4504 Table 10			BS 4504 Table 16			BS 4504 Table 25		
	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D	No of Holes	Hole Dia	P.C.D			
1/2" - 15	4	14	67	4	14	67	4	14	67	4	16	60	4	16	67	4	16	67	4	14	65	4	14	65	4	14	65			
3/4" - 20	4	14	73	4	14	73	4	14	73	4	16	70	4	19	83	4	19	83	4	14	75	4	14	75	4	14	75			
1" - 25	4	14	83	4	14	83	4	17	87	4	16	79	4	19	89	4	19	89	4	14	85	4	14	85	4	14	85			
1 1/4" - 32	4	14	87	4	14	87	4	17	98	4	16	89	4	19	98	4	19	98	4	18	100	4	18	100	4	18	100			
1 1/2" - 40	4	14	98	4	14	98	4	17	105	4	16	98	4	19	114	4	19	114	4	18	110	4	18	110	4	18	110			
2" - 50	4	17	114	4	17	114	4	17	127	4	19	121	8	19	127	8	19	127	4	18	125	4	18	125	4	18	125			
2 1/2" - 65	4	17	127	4	17	127	8	17	146	4	19	140	8	22	149	8	22	149	4	18	145	4	18	145	8	18	145			
3" - 80	4	17	146	4	17	146	8	17	165	4	19	152	8	22	168	8	22	168	8	18	160	8	18	160	8	18	160			
4" - 100	4	17	178	8	17	178	8	17	191	8	19	191	8	22	200	8	25	216	8	18	180	8	18	180	8	22	190			
5" - 125	8	17	210	8	17	210	8	22	235	8	22	216	8	22	235	8	29	267	8	18	210	8	18	210	8	26	220			
6" - 150	8	17	235	8	22	235	12	22	260	8	22	241	12	22	270	12	29	292	8	22	240	8	22	240	8	26	250			
8" - 200	8	17	292	8	22	292	12	22	324	8	22	298	12	25	330	12	32	349	8	22	295	12	22	295	12	26	310			
10" - 250	8	22	356	12	22	356	12	25	381	12	25	362	16	29	387	16	35	432	12	22	350	12	26	355	12	30	370			
12" - 300	12	22	406	12	25	406	16	25	438	12	25	432	16	32	451	20	35	489	12	22	400	12	26	410	16	30	430			
14" - 350	12	25	470	12	25	470	12	29	495	12	29	476	20	32	514	20	38	527	16	22	460	16	26	470	16	33	490			
16" - 400	12	25	521	12	25	521	20	29	552	16	29	540	20	35	571	20	41	603	16	26	515	16	30	525	16	36	550			
18" - 450	12	25	584	16	25	584	20	32	610	16	32	578	24	35	629	20	44	654	20	26	565	20	30	585	20	36	600			
20" - 500	16	25	642	16	25	642	24	32	673	20	32	635	24	35	686	24	44	724	20	26	620	20	33	650	20	36	660			
24" - 600	16	29	756	16	32	756	24	35	781	20	35	749	24	41	812	24	51	838	20	30	725	20	36	770	20	39	770			

This table is for reference purposes only and all sizes, unless shown otherwise, are in millimetres
 We recommend that all sizes be checked before any drilling/machining work is carried out